

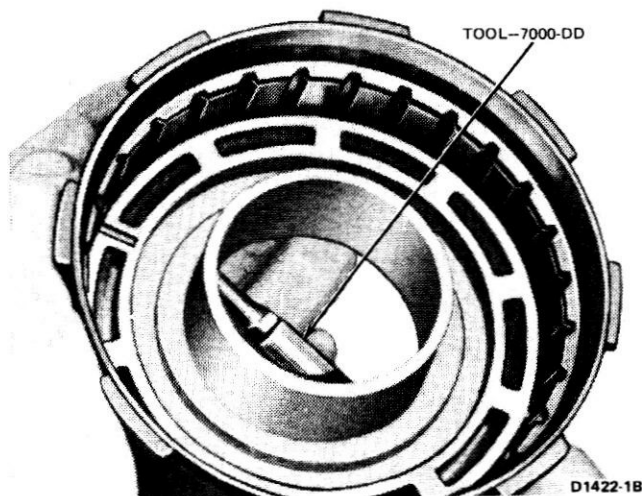


FIG. 72 Removing Reverse-High Clutch Piston

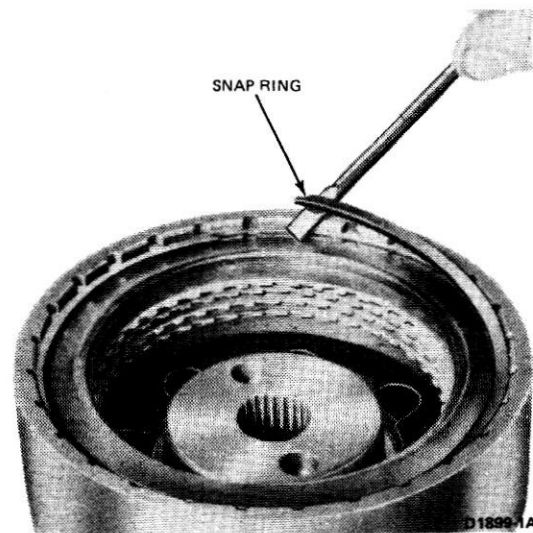


FIG. 74 Removing or Installing Forward Clutch Pressure Plate Snap Ring

REVERSE RING GEAR AND HUB

Disassembly

1. Remove the hub snap ring from the reverse ring gear.
2. Remove the hub from the reverse ring gear (Fig. 84).

Assembly

1. Install the hub in the reverse ring gear. Make sure the hub is fully seated in the groove of the ring gear.
2. Install the snap ring in the reverse ring gear. Make sure the snap ring is fully seated in the snap ring groove of the ring gear.

LOW-REVERSE BRAKE DRUM BUSHING REMOVAL AND INSTALLATION

1. Replace the low-reverse brake drum bushing if it is worn or damaged. To remove the bushing, use the cape chisel and cut along the bushing seam until the chisel breaks through the bushing wall. Pry the loose ends of the bushing up with an awl and remove the bushing.
2. Install a new bushing with the tool shown in Fig. 85.

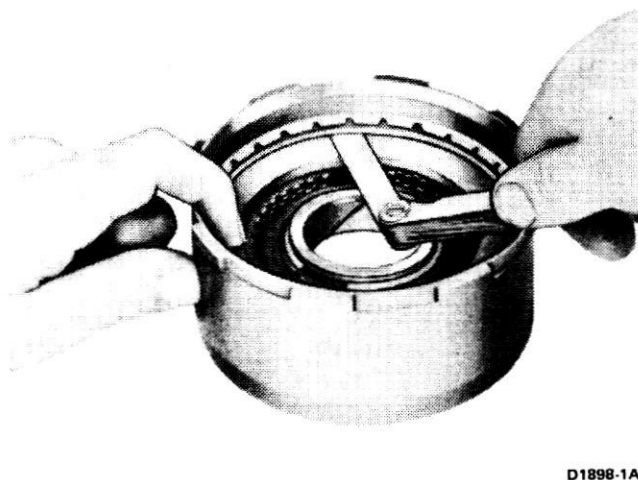
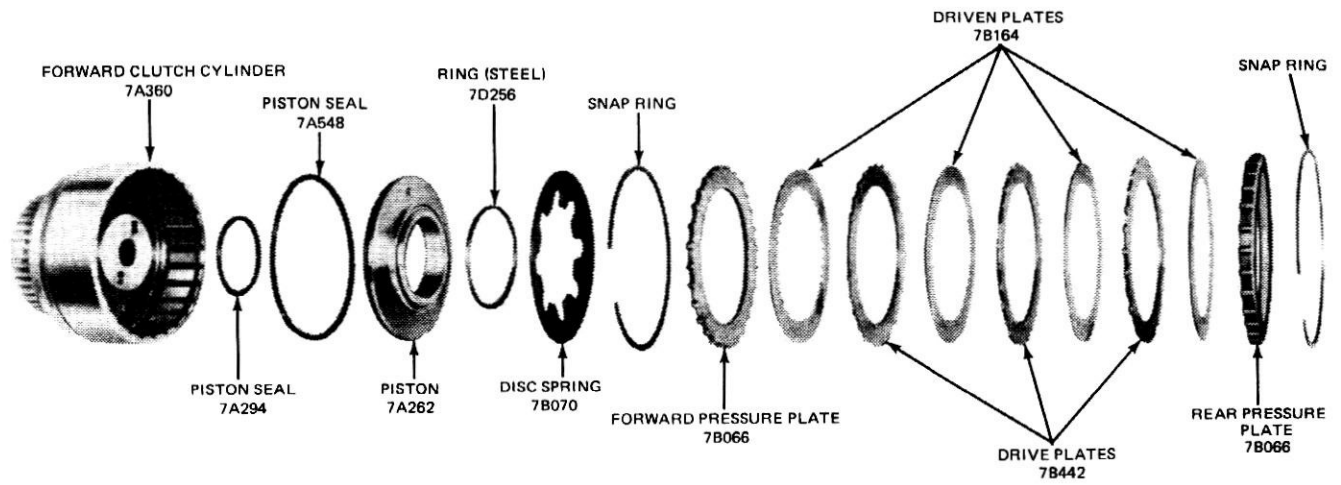
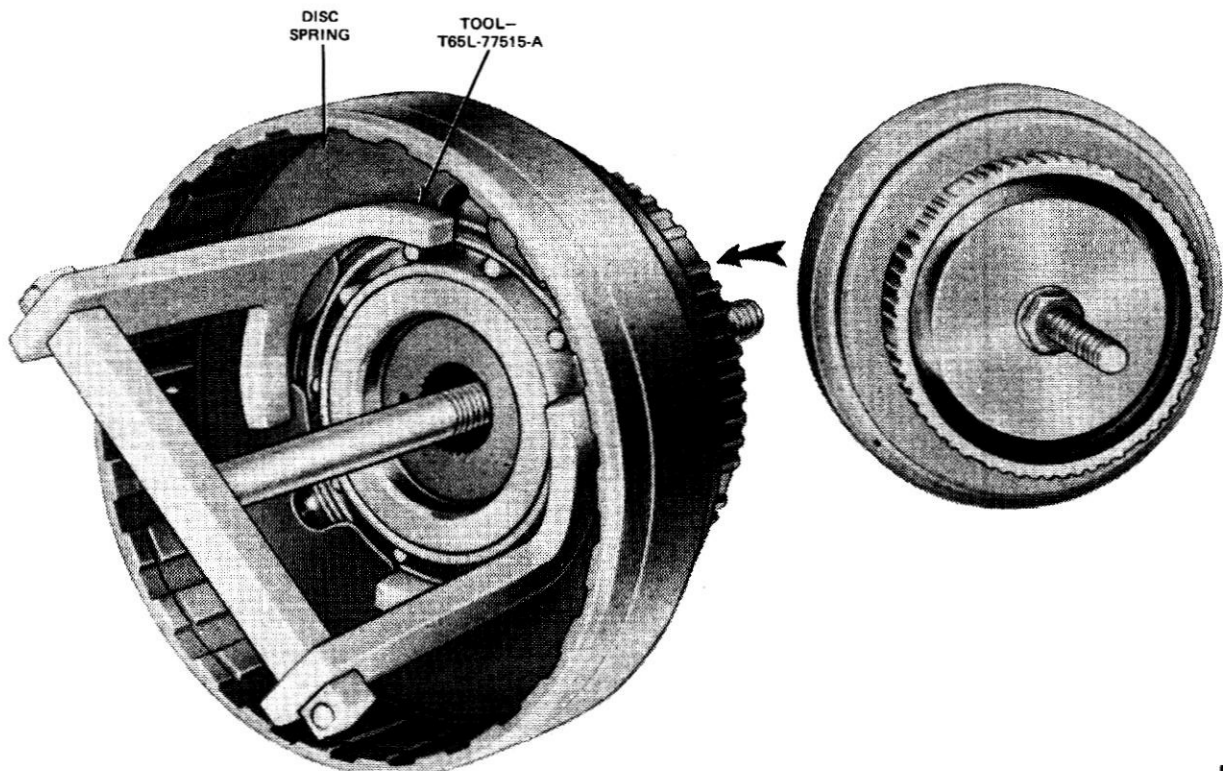


FIG. 73 Checking Reverse-High Clutch Snap Ring Clearance



D1900-2B

FIG. 75 Forward Clutch Disassembled Typical

D1635-2A

FIG. 76 Removing Disc Spring

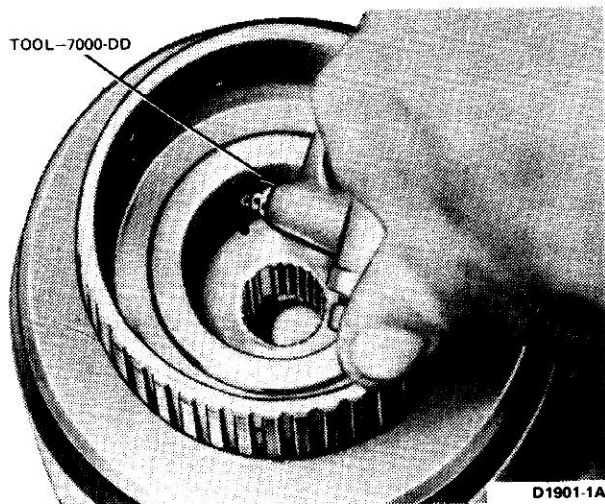


FIG. 77 Removing Forward Clutch Piston

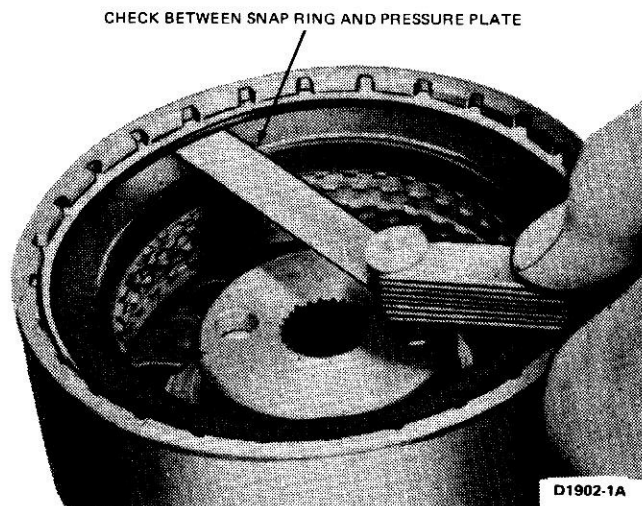


FIG. 78 Checking Forward Clutch Snap Ring Clearance

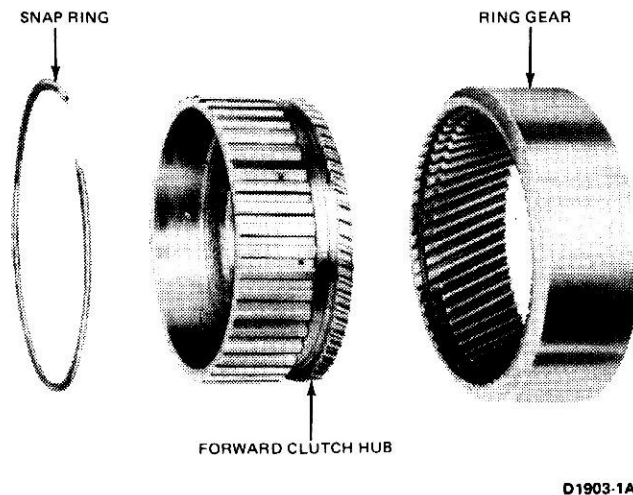


FIG. 79 Forward Clutch Hub and Ring Gear Disassembled

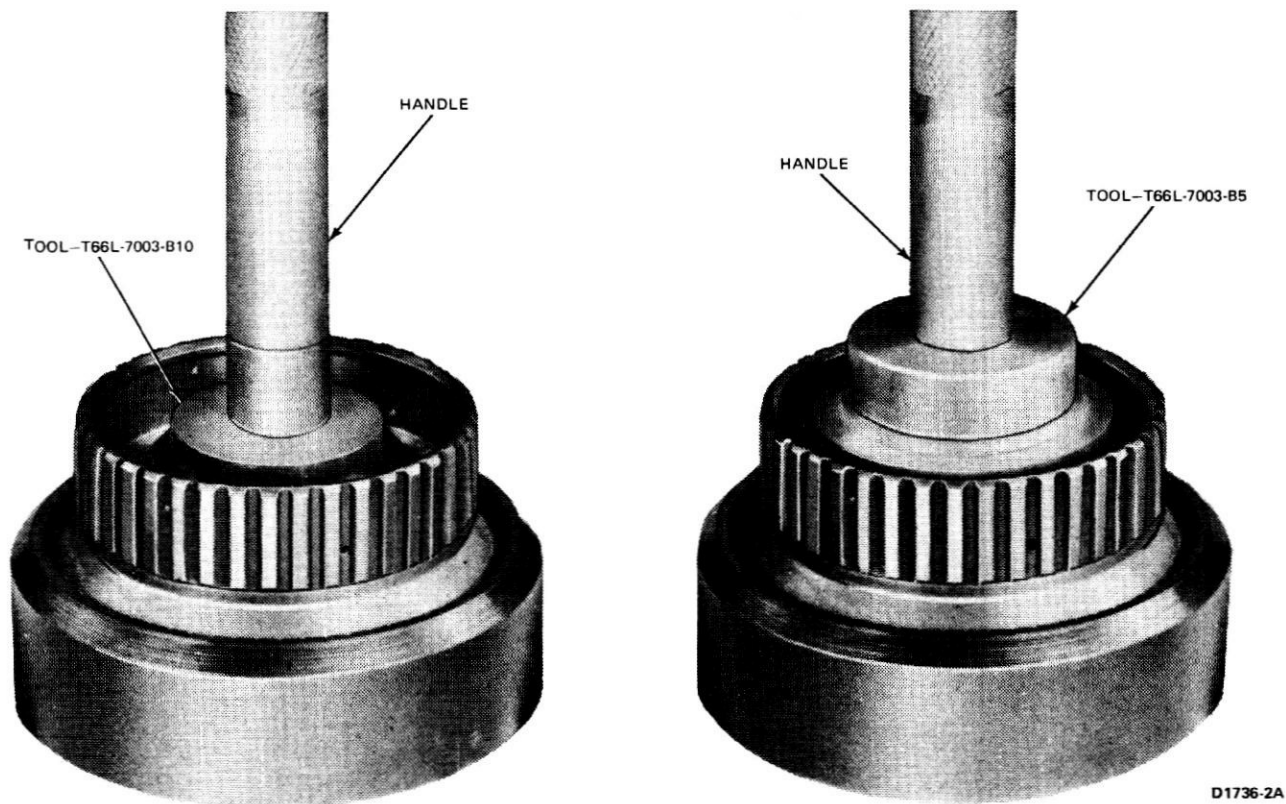


FIG. 80 Replacing Forward Clutch Hub Bushing

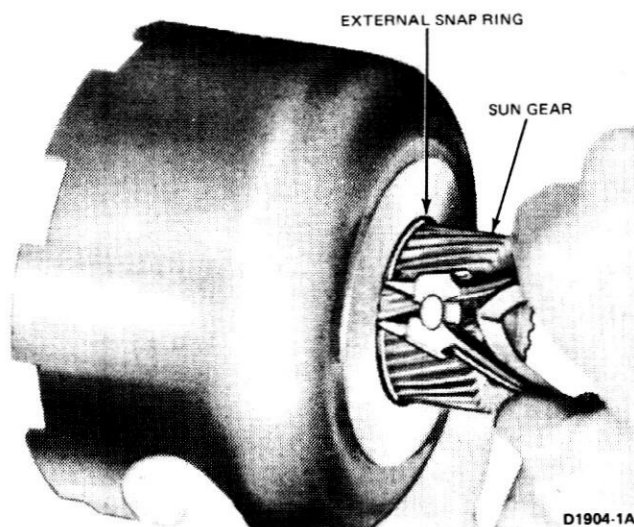
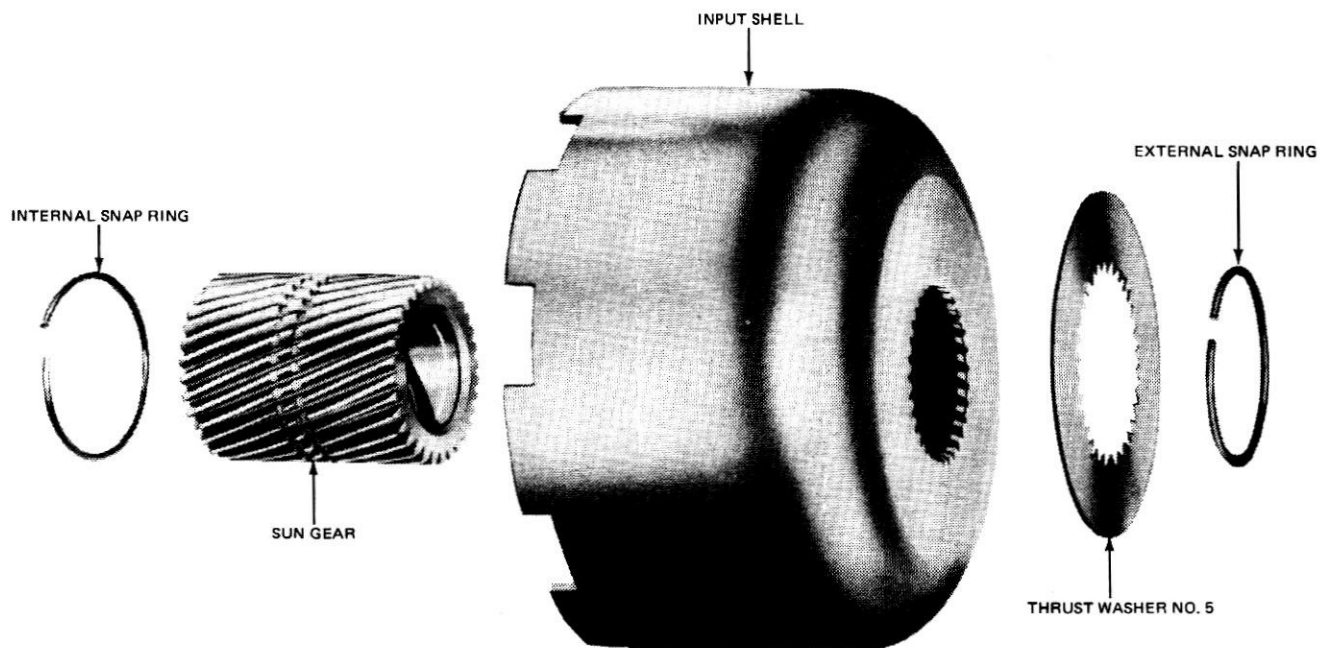
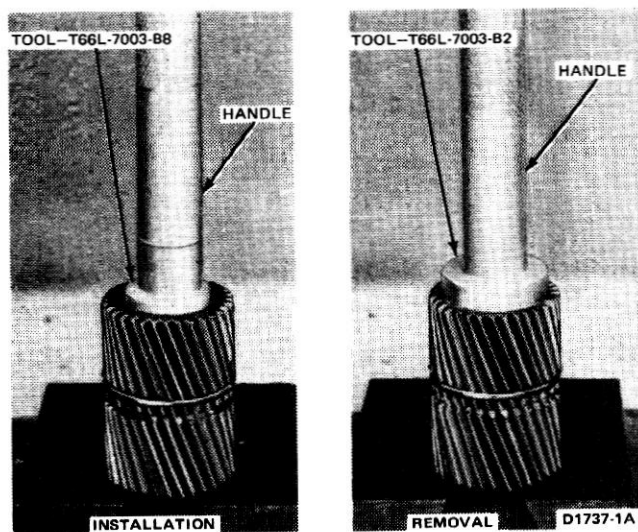


FIG. 81 Removing or Installing Sun Gear External Snap Ring



D1905-2A

FIG. 82 Input Shell and Sun Gear Disassembled**FIG. 83 Replacing Sun Gear Bushing**