

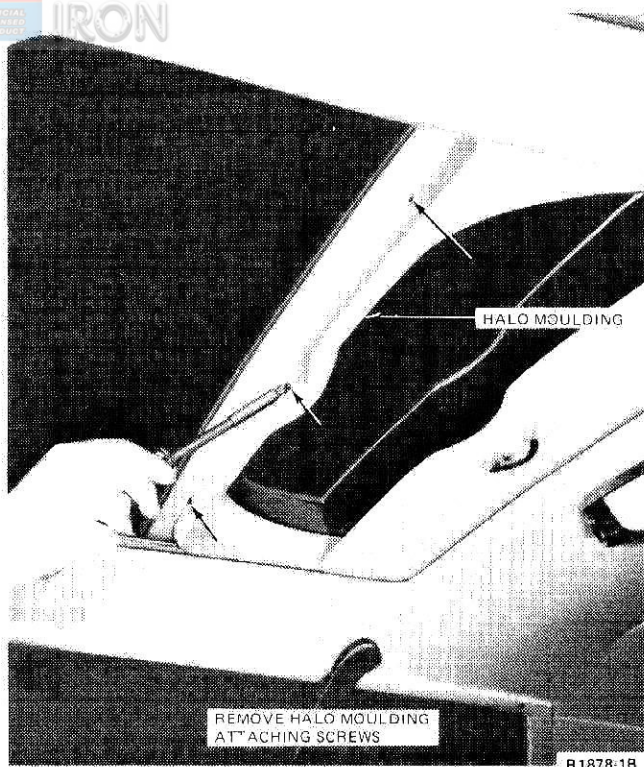


FIG. 1 Halo Moulding Removal

4. For Lincoln and Mark V vehicles, lower the front edge of the halo moulding, cycle the sliding panel to fully closed position. Then turn the halo moulding sideways and down as shown in Fig. 2.
5. For all other car lines, cycle the moon roof to a nearly closed position and pull the forward center of the halo moulding downward so the horizontal tabs at the front of the halo moulding are removed from the track mechanism as shown in Fig. 3.

NOTE: Place a clean rolled-up shop towel in the front horizontal tabs, to prevent the sharp corners from tearing the headliner when the sliding panel is cycled. Cycle the moon roof to the fully closed and raised position. Slide halo moulding forward. Pull the rearward center section so the horizontal track slide surface is removed from the track assembly. Slide the halo moulding forward and remove from the vehicle.

Reverse the procedure for installation.

SUN SHADE REMOVAL

For Lincoln Continental, Continental Mark V, Versailles, Thunderbird and Cougar models the halo moulding must be removed first. With the sliding panel in rearmost position pull the sun shade full forward and then bow the sun shade upward at the center and lift the sun shade out of the tracks (See Fig. 4). For all other models, first remove the halo moulding and sliding panel. Then from outside the vehicle, push the sun shade in the center as shown in Fig. 5. Slide the shade forward and upward out of the vehicle.

Reverse the procedure for installation.

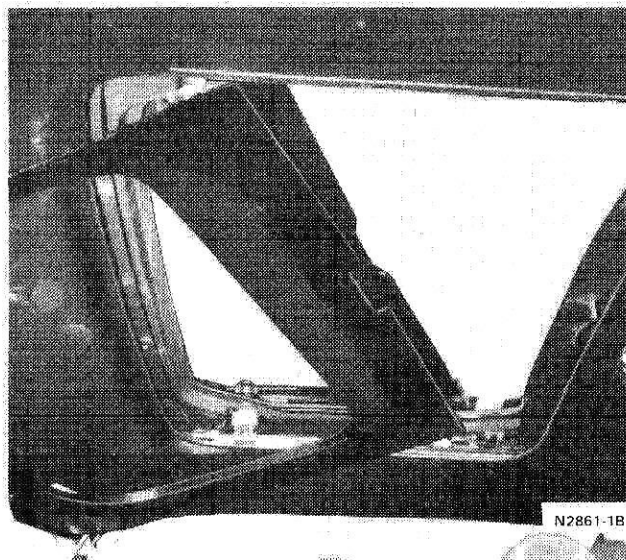


FIG. 2 Halo Moulding Removal

1. GRASP CENTER OF HALO MOULDING AND DEFLECT MOULDING DOWNWARD TO DISENGAGE FRONT TABS FROM TRACK.
4. SLIDE HALO MOULDING FORWARD AND REMOVE HALO MOULDING FROM VEHICLE.

NOTE: PLACE A CLEAN ROLLED UP SHOP TOWEL AT EACH FRONT TAB TO PREVENT THE SHARP CORNERS FROM TEARING THE HEADLINER.

2. CYCLE MOON ROOF CLOSED AND SLIDE HALO MOULDING FORWARD.

3. DEFLECT CENTER PORTION AT REAR OF HALO MOULDING DOWNWARD SO HORIZONTAL TRACK SLIDE IS REMOVED FROM TRACK ASSEMBLY.

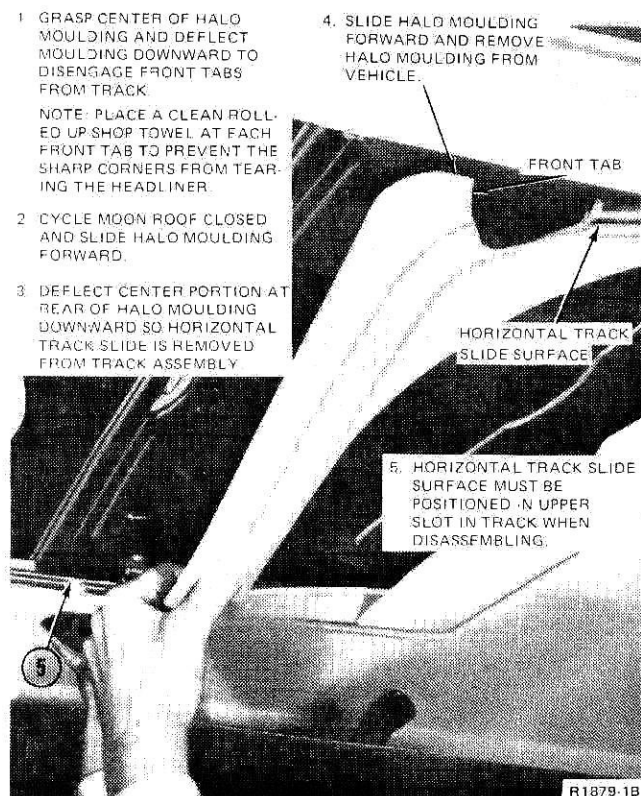


FIG. 3 Halo Moulding Removal

GLASS AND METAL SLIDING PANEL

Refer to the halo moulding or metal trim panel removal procedure and remove the halo moulding. Then:

1. Detach the sliding panel from both left and right front slide assemblies. (2 screws each side). (See Fig. 6, View A).

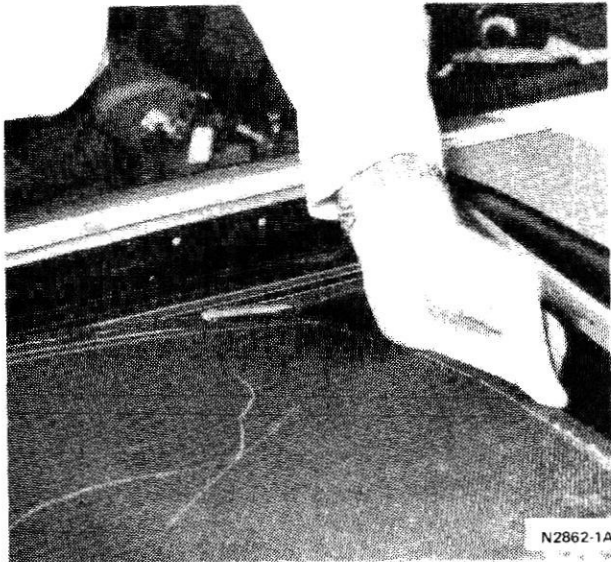
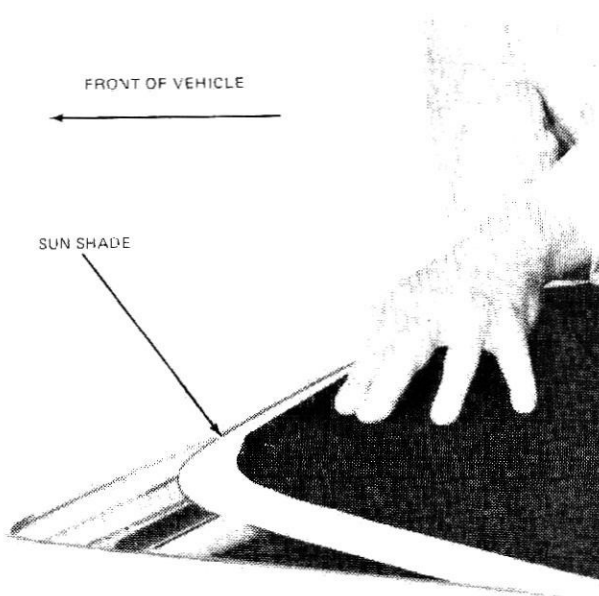


FIG. 4 Sun Shade Removal



DEFLECT CENTER OF SUN SHADE UPWARD TO DISENGAGE SUN SHADE FROM TRACK AND SLIDE SUN SHADE FORWARD AND OUT OF VEHICLE.

FIG. 5 Sun Shade Removal

Lincoln Continental, Continental Mark V, Versailles, Thunderbird and Cougar

2. Release the rear slide tension springs by rotating them to the inboard position.
3. Detach the sliding panel from the two rear slide assemblies by removing the two retaining screws (2 hex nuts for Thunderbird and Cougar) and remove the mounting bracket to panel retainers from the tabs in the panel. (See Fig. 6, View B).

All Other Models

2. Grasp rear sliding panel retainer pins and slide pins inboard to disengage from the pivot bracket. Rotate pins away from the pivot brackets as shown in Fig. 7.
3. From outside the vehicle, remove the sliding panel.
4. Reverse procedure for installation.

NOTE: If the sliding panel is to be replaced transfer the front guide shoes from the removed panel. The rear weatherstrip assembly on Lincoln Continental, Continental Mark V, Thunderbird, Cougar and Versailles can also be transferred to the new panel. All other models should have a new felt seal (of the appropriate color) installed on the rear sliding panel. Use trim cement to attach the felt seal to the rear of the panel. Install the seal so the thick bulbous section is flush to the top surface of the sliding panel.

CABLE ASSEMBLY

Lincoln Continental, Continental Mark V, Versailles, Thunderbird and Cougar

To remove a cable assembly the halo moulding and sliding panel must first be removed. Remove the front cable cover and the side track retainers. Remove the cable retainer at the drive gear (2 screws) and lift and slide the cable assembly forward out of the track. (See Fig. 8). Reverse the procedure for installation. For initial alignment of new cables, insert them in the tracks, install the side cable retainers and pull the cables as far forward as they will go. (Fig. 9). Then lay the cables into the front track, insert in the teeth of the drive gear and install the cable retainer and the front cable cover.

All Other Car Lines

To remove a cable assembly first remove the halo moulding and sliding panel. Then remove cable drive housing cover plate, remove track extension and corner cover housing. Remove cable retaining clip, and lift cable from drive housing. Slide the cable forward to remove from side track assembly. It may also be necessary to remove the track retaining screws and lift the track so the cable will slide out the front of the track.

Drive Gear

If the motor runs but the sliding panel does not operate, drive clutch slippage should be suspected. To tighten the clutch, remove the drive cover from the headlining and tighten the cap screw with the emergency crank handle.

To remove the drive gear, remove the front cable cover and cable retainer and remove the "C" clip that